CAPABILITY STATEMENT



Celebrating 93 Years in Business – WI Certified Women Owned Small Business

2137 Roosevelt Avenue Racine, WI 53406

David Hall, Vice President

Phone: 262-632-1651 Fax: 262-632-1653

partsrus@nelsonbrothersandstrom.com

Core Competencies

We are a precision machine shop with CNC milling and turning equipment, Blanchard grinding, Solidworks and Surfcam 5 Axis software, and engineering support. Our 30,000 sq.ft. manufacturing and office facility has available space to add additional equipment to meet your production needs. We design, fab, and machine all of our work holding equipment to help expedite your first article and production requirements. We offer short to medium production volumes as well as prototype, one of, and reverse engineered parts.

Past Performance

Arvin Meritor

Arvin Meritor Heavy Vehicle Systems

AM General Corporation

CNH

John Deere

Modine Mfg.

Putzmeister

Racine Railroad Products

Twin Disc

Differentiators

NB&S provides 24/7 service machining and we incorporate that speed and accuracy into our production work. We can provide machined results on your ISIR samples in 10 working days or less. Our 5 axis machining capabilities and hard turning/milling experience ensures that your difficult parts are machined to print now, when you need them

Company Data

Cage Code: 43147 DUNS Number: 0064726613

ITAR Part 122 Compliant Manufacturer

ISO 9001-2008 Compliant Corporate Structure:

Small Business, Women Owned, CCR Registered, ORCA Registered, Sub S Corporation

NAICS Codes

332710 - Machine Shops

332721 - Precision Turned Products

332722 - Bolt, Nut, Screw, Rivet, and Washer Manuf.

333514 - Special Die and Tool, Die Set, Jig, and Fixture Manuf. 3599 - Machine Job Shops

FSC Codes

2240 - Locomotive & Railcar Acces and Comp

2520 - Vehicular Power Transmission Comp

2530 - Veh Brake, Steering, Axle, Wheel, & Truck Comp

3020 - Gears, Pulleys, Sprockets, Transmission Chain

SIC Codes

3499 - Fabricated Metal Products

3544 - Dies, Tools, Jigs, Fixtures

3568 - Mech Power Trans Equip

3714 - Motor Vehicle Parts & Acc

PSC Codes

J025 - Vehicular Equip Comp

J030 - Mech Power Equip

J038 - Const, Mining, Excav &

Highway Equip